

ABSTRACT OF THE DISCLOSURE

Disclosed is a manufacturing system comprising a plurality of cell conveyers being supplied with a variety of pallets and products through an input section thereof, on which the products are firstly assembled; a main conveyer whereto the firstly assembled products are conveyed from said cell conveyers in a state that the firstly assembled products are loaded on the pallet, on which the products are finally assembled; and a return conveyer for returning the pallets to the input section of the cell conveyers after assembly process of the product is completed on the main conveyer. The pallets are supplied into the input section of the cell conveyers and then returned to the input section of the cell conveyers through the main conveyer and the return conveyer. The variety of products are firstly assembled on the cell conveyers respectively and then conveyed to the main conveyer to be finally assembled. The variety of products are output through an output section of the main conveyer. Thus, variety of products are manufactured simultaneously in one manufacturing system.